IN THE CLAIMS

Please amend claims 18, 20, and 29-31 as follows:

- (Twice amended) A process for making a semiconductor device according to claim 29; wherein the forming of the single crystal transition metal on the barrier film comprises depositing a transition metal on the barrier film concurrent with heating the substrate and barrier film surface to approximately 375°C or higher.
- (Twice amended) A process for making a semiconductor device according to claim 29, wherein the forming of the single crystal transition metal on the barrier film comprises the substeps of depositing a transition metal on the barrier film at a temperature below 375°C, and then annealing the resulting metallized substrate at a temperature of 375°C or higher.
 - (Amended) A process of making a semiconductor device comprising the steps of:
 forming, on a surface of a substrate material, a barrier film comprising a monolayer of
 metal atoms, said metal atoms being selected from the group consisting of barium,
 strontium, and cesium atoms, singly or in combinations thereof; and forming a single
 crystal transition metal on the barrier film.
- (Amended) A process for making a semiconductor film according to claim 29; wherein the barrier film comprises a heteroepitaxial film structure comprising the monolayer of metal atoms located on said surface of said substrate, and a homoepitaxial portion comprised of a metal halide selected from barium halide, strontium halide, and cesium halide, located between the monolayer and the transition metal.
 - 31. (Amended) A process for making a semiconductor device according to claim 30, wherein the homoepitaxial portion of the barrier film is comprised of a metal halide selected from the group consisting of BaF₂, BaCl₂, SrF₂, SrCl₂, CsF, and CsCl.